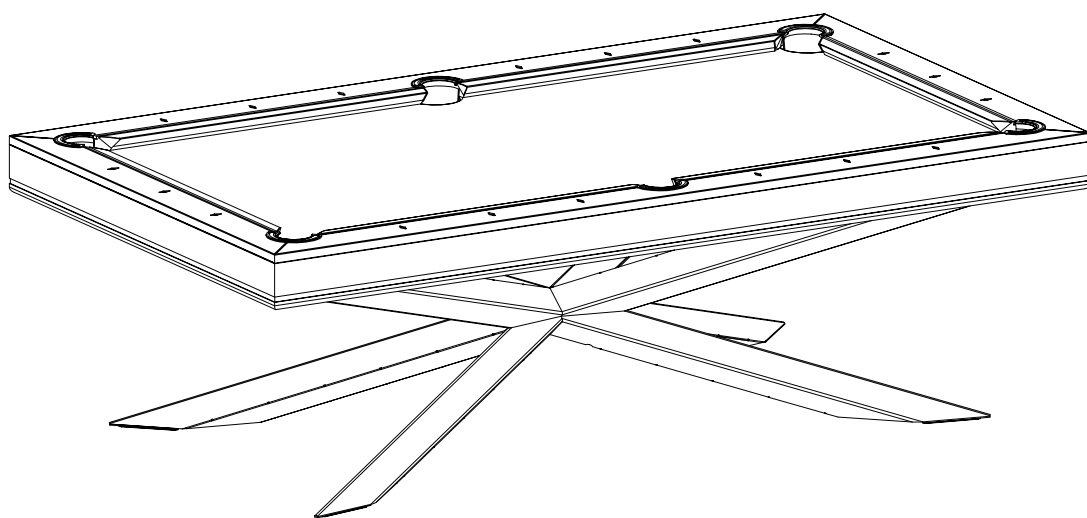


# ASSEMBLY INSTRUCTIONS



P L A Y C R A F T



MODEL:PTSTEWAG08-Stella

Congratulations on selecting a Rio Grande slate pool table - part of the Fairfield Collection by Playcraft. Please contact us via email at [support@playcraft.com](mailto:support@playcraft.com) should you require any assistance.



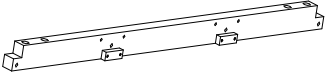
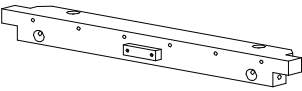
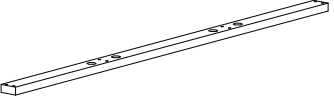
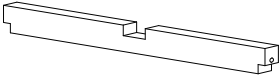
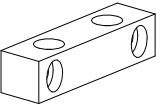
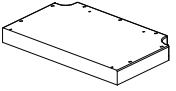
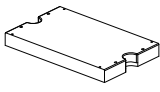
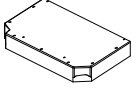



**Please carefully read all safety instructions and directions before proceeding**

- 1) Your table is designed for use indoors in a climate controlled environment only. Damage can occur if the table is exposed to water, dampness, high humidity, freezing temperatures, etc.
- 2) Professional assembly is strongly recommended. This assembly manual is intended to guide an experienced slate pool table installer with the assembly process of this specific cabinet. It does not guide on setting the slate or attaching the billiard cloth for which the process is the same regardless of the cabinet type.
- 2) The pool table cabinet and slate are extremely heavy. Two or more people are required for assembly.
- 3) The table must be assembled in the final location where the table will be played. Attempting to move the table once assembled could result in damage to the table or serious injury.
- 5) Only use the table for its intended purpose.
- 6) Damaged or worn parts may be dangerous for users and the integrity of the table. Replace worn or damaged components immediately and do not use the table until any issues have been resolved. For best results, use only spare parts supplied by Playcraft.
- 7) Unauthorized repairs or altering the table's design or functions may be dangerous and will void the warranty.
- 8) Check all screws, bolts, etc. on a regular basis to ensure that they are in good working condition and have not loosened over time.
- 9) Over time, pool tables may require releveling. This is considered normal maintenance as required with owning a slate pool table

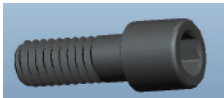

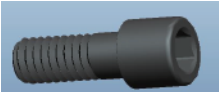











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## PARTS LIST

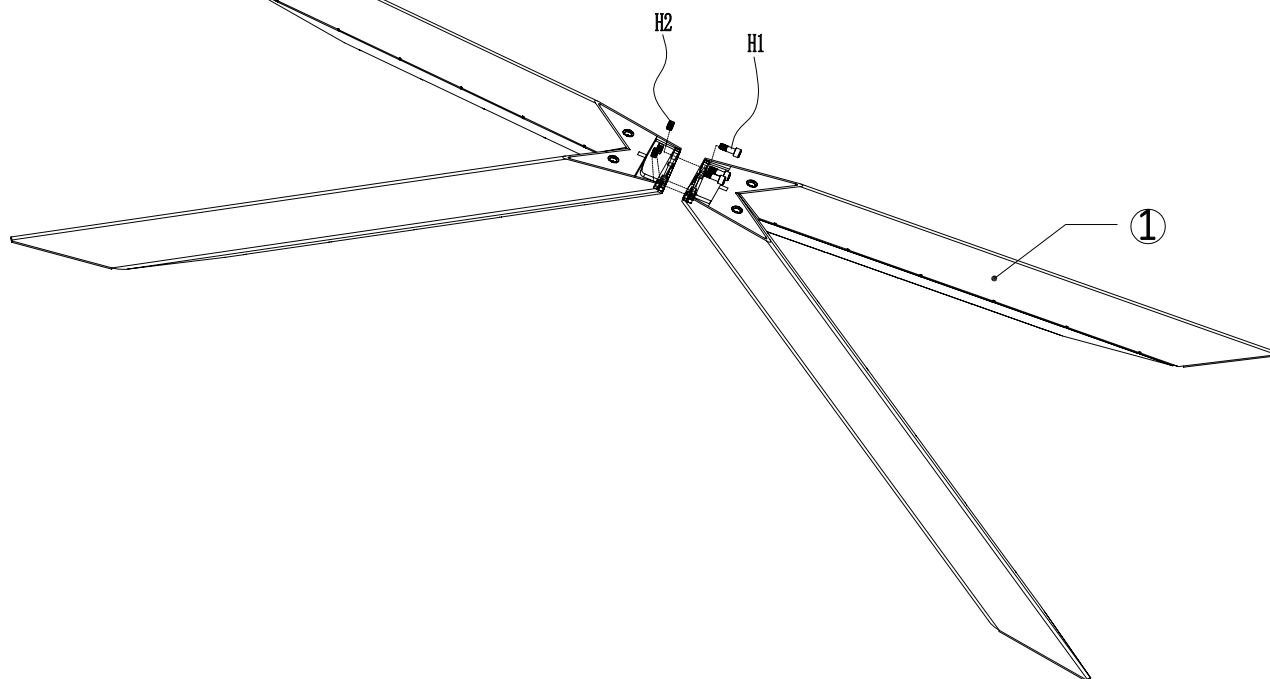
NO.	IMAGE	DESCRIPTION	SPECIFICATION	QTY	UNIT
①		TABLE LEG 1	1060*1135*305	2	PCS
		ASSEMBLY POSITION	FRAME		
②		TABLE LEG 2	1070*1150*305	2	PCS
		ASSEMBLY POSITION	FRAME		
③		LONGITUDINAL BEAM	2180*100*83	2	PCS
		ASSEMBLY POSITION	FRAME		
④		SHORT BEAM	1067*100*118	2	PCS
		ASSEMBLY POSITION	FRAME		
⑤		LONGITUDINAL CENTRE BEAM	2064*80*40	1	PC
		ASSEMBLY POSITION	FRAME		
⑥		MIDDLE BEAM	997*120*40	2	PCS
		ASSEMBLY POSITION	FRAME		
⑦		WOODEN CONNECTOR FOR THE TABLE FRAME	220*50*32	4	PCS
		ASSEMBLY POSITION	FRAME		
⑧		SIDE SLATE 1	805*1295*40	1	PC
		ASSEMBLY POSITION	TOP RAIL		
		MIDDLE SLATE	805*1295*40	1	PC
		ASSEMBLY POSITION	TOP RAIL		
		SIDE SLATE 2	805*1295*40	1	PC
		ASSEMBLY POSITION	TOP RAIL		
⑨		CLOTH	805*1295*40	1	PC
		ASSEMBLY POSITION	TOP RAIL		
⑩		LONG RAIL	2562*163*160	2	PCS
		ASSEMBLY POSITION	TOP RAIL		
⑪		SHORT RAIL	1443*163*160	2	PCS
		ASSEMBLY POSITION	TOP RAIL		

## HARDWARE LIST

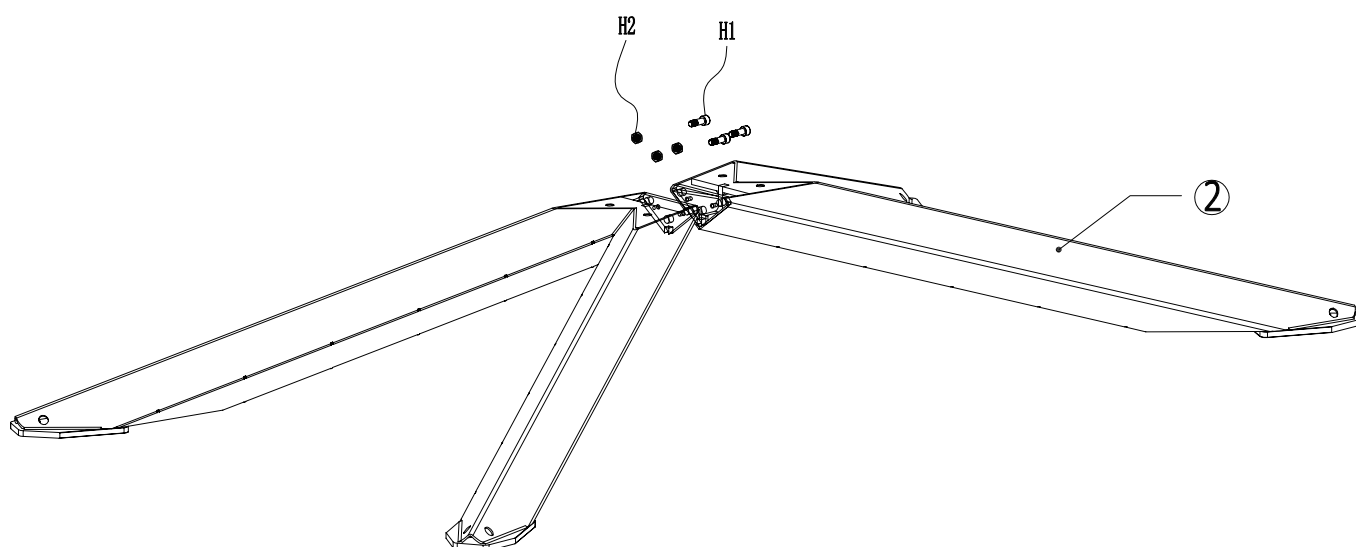
NO.	IMAGE	DESCRIPTION	SPECIFICATION	QTY	UNIT
H1		ALLEN BOLOT	ø10*30	6	PCS
		FOR TABLE LEG			ASSEMBLY POSITION
H2		BOLT NUT	M10	6	PCS
		FOR TABLE LEG			ASSEMBLY POSITION
H3		ALLEN BOLOT	ø12*25	4	PCS
		FOR TABLE LEG			ASSEMBLY POSITION
H4		HEX BOLT	ø10*130	8	PCS
		FOR WOODEN CONNECTOR AND CROSS BEAM			ASSEMBLY POSITION
H5		FLAT WAHER	M10*30*2	16	PCS
		FOR WOODEN CONNECTOR AND CROSS BEAM			ASSEMBLY POSITION
H6		HEX BOLT	ø12*130	8	PCS
		FOR CROSS BEAM			ASSEMBLY POSITION
H7		FLAT WAHER	M12*30*2	16	PCS
		8PCS FOR THE CROSS BEAM AND 8PCS FOR CROSS BEAM AND LEG			ASSEMBLY POSITION
H8		BOLT NUT	M10	8	PCS
		FOR WOODEN CONNECTOR AND CROSS BEAM			ASSEMBLY POSITION
H9		SEMICIRCLE SCREW NUT	M12	8	PCS
		USED TO FIX THE CROSS BEAM			ASSEMBLY POSITION
H10		FLAT HEAD SCREW	4.2*45	8	PCS
		USED TO FIX THE CROSS BEAM			ASSEMBLY POSITION
H11		HEXAGON BOLT	ø12*75	8	PCS
		FOR CROSS BEAM AND TABLE LEG			ASSEMBLY POSITION
H12		ADJUSTABLE SCREW	ø10*75	16	PCS
		USED TO FIX THE CROSS BEAM			ASSEMBLY POSITION

H13		RUBBER SHIM	2mm*2pcs 3mm*2pcs	4	PCS
		TO ADJUST THE TABLE LEG			PCS
H14		WOODEN SCREW	6*60	12	PCS
		FOR SLATE AND TABLE FRAME			ASSEMBLY POSITION
H15		BARREL NUT	ø8*30	4	PCS
		FOR THE LONG AND SHORT RAIL			ASSEMBLY POSITION
H16		DOUBLE HEAD BOLT	ø8*80	4	PCS
		FOR THE LONG AND SHORT RAIL			ASSEMBLY POSITION
H17		SEMICIRCLE WASHER	M8	4	PCS
		FOR THE LONG AND SHORT RAIL			ASSEMBLY POSITION
H18		FLAT WAHER	M8*25*1.5	4	PCS
		FOR THE LONG AND SHORT RAIL			ASSEMBLY POSITION
H19		BOLT NUT	M8	4	PCS
		FOR THE LONG AND SHORT RAIL			ASSEMBLY POSITION
H20		METAL CONNECTOR	/	4	PCS
		FOR THE LONG AND SHORT APRON			ASSEMBLY POSITION
H21		ALLEN BOLOT	M6*16	16	PCS
		FOR THE LONG AND SHORT APRON			ASSEMBLY POSITION
H22		HEX BOLT	ø10*60	18	PCS
		USED TO FIX THE TOP RAILS AND SLATE			ASSEMBLY POSITION
H23		DOME WASHER	ø10*35*5	18	PCS
		USED TO FIX THE TOP RAILS AND SLATE			ASSEMBLY POSITION
H24		LEATHER POCKET	/	4	PCS
					ASSEMBLY POSITION
H25		LEATHER POCKET	/	2	PCS
					ASSEMBLY POSITION
H26		FLAT HEAD SCREW	4.2*16	12	PCS
		FOR POCKET AND SLATE BACKER			ASSEMBLY POSITION
H27	TOUCH-UP-MARKER PEN			1	PCS

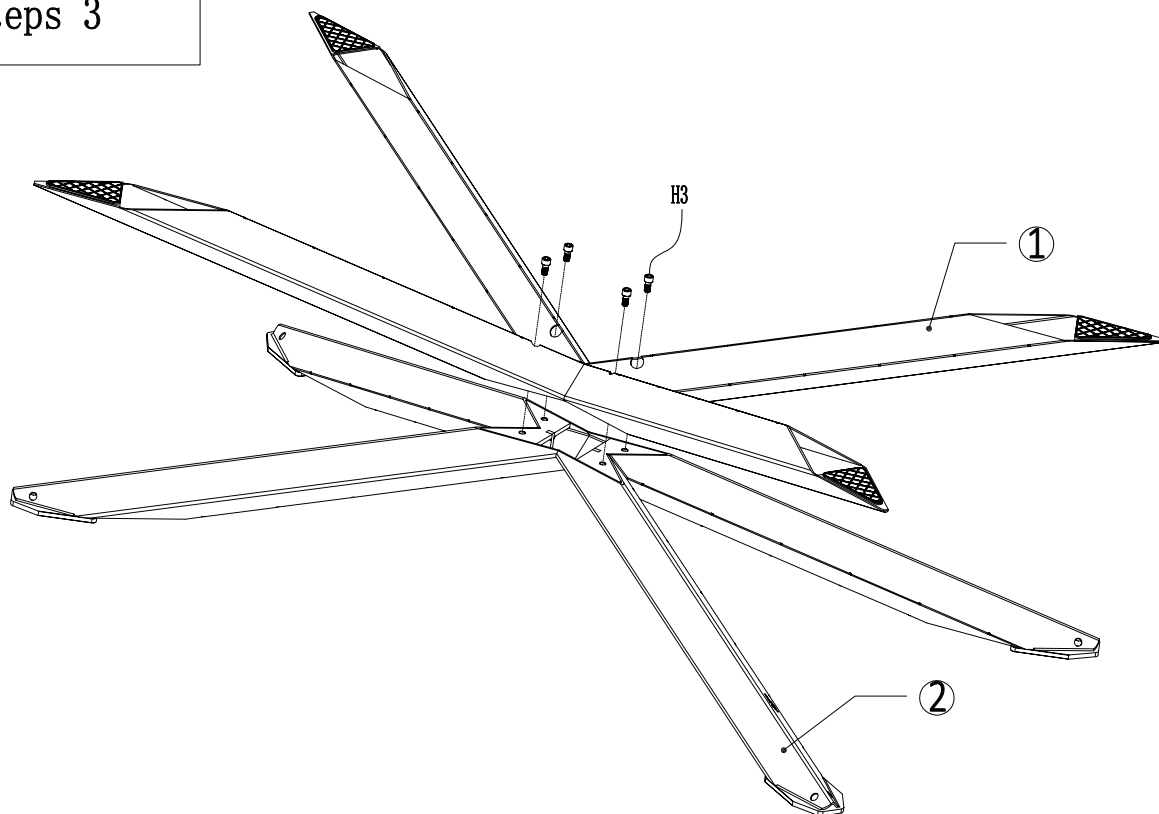
## Steps 1



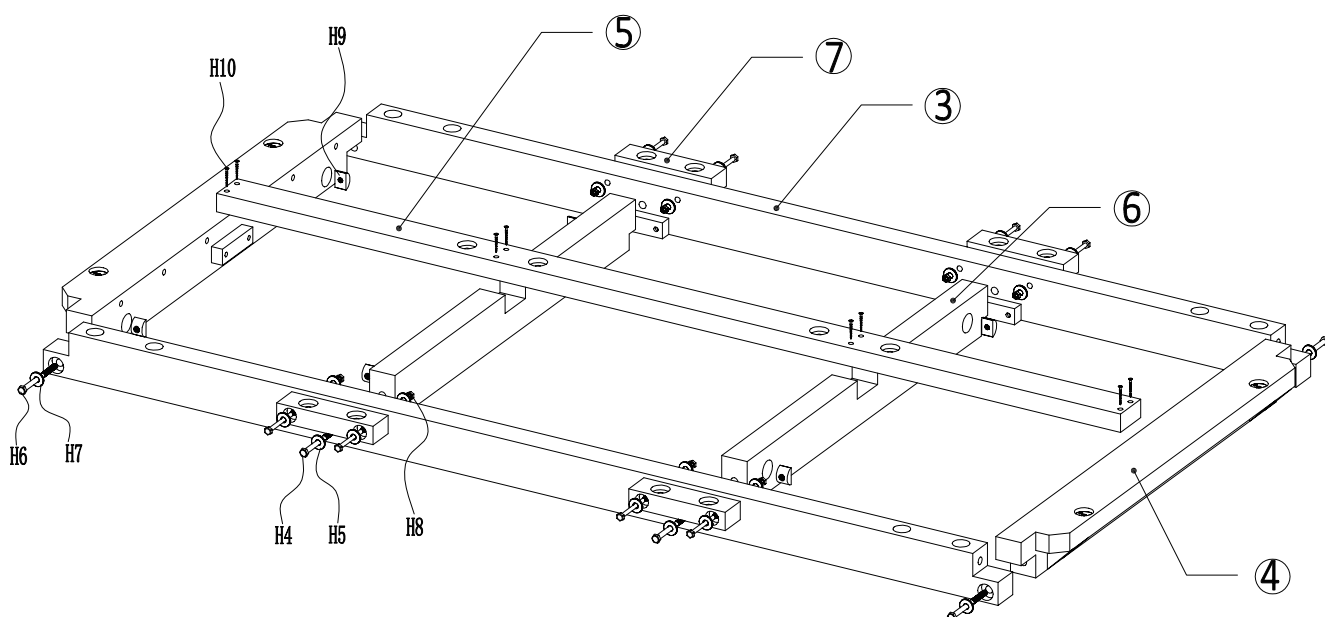
## Steps 2



### Steps 3



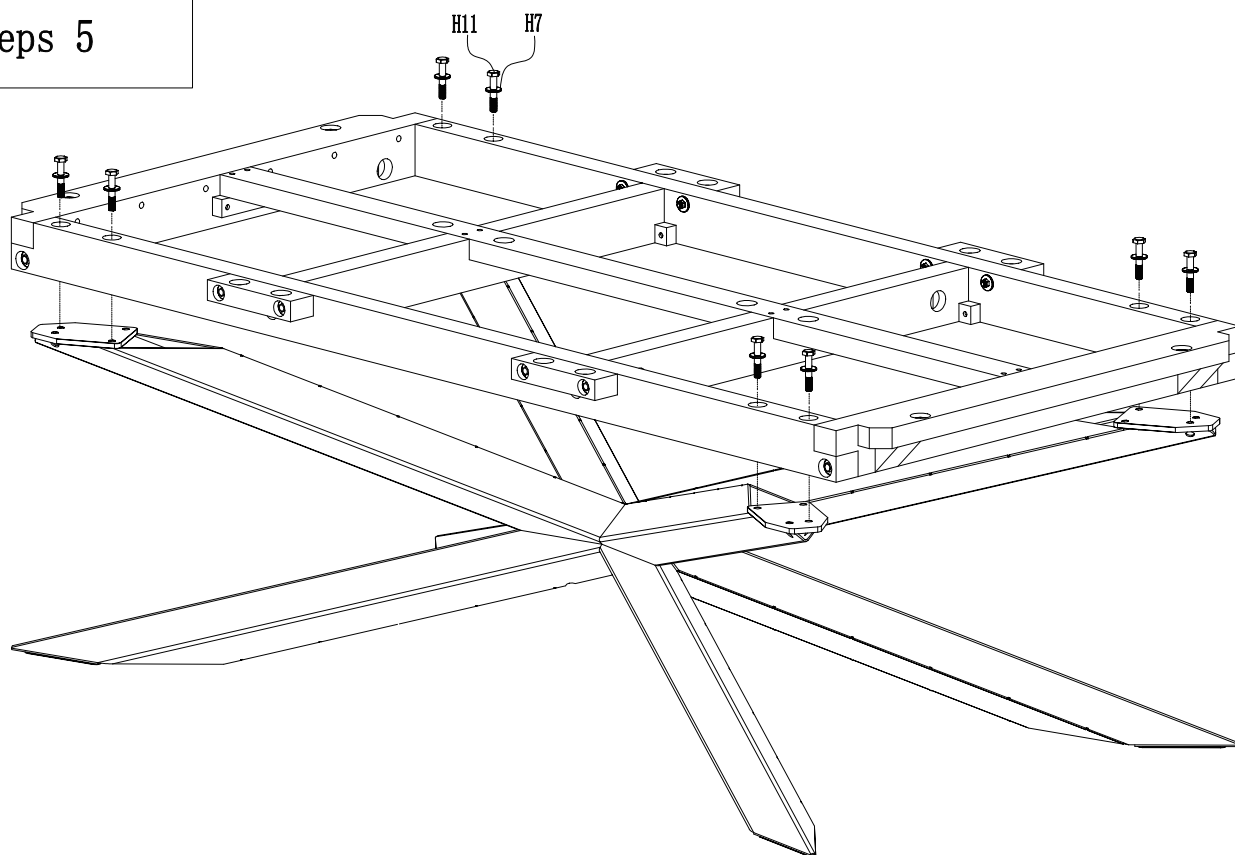
### Steps 4



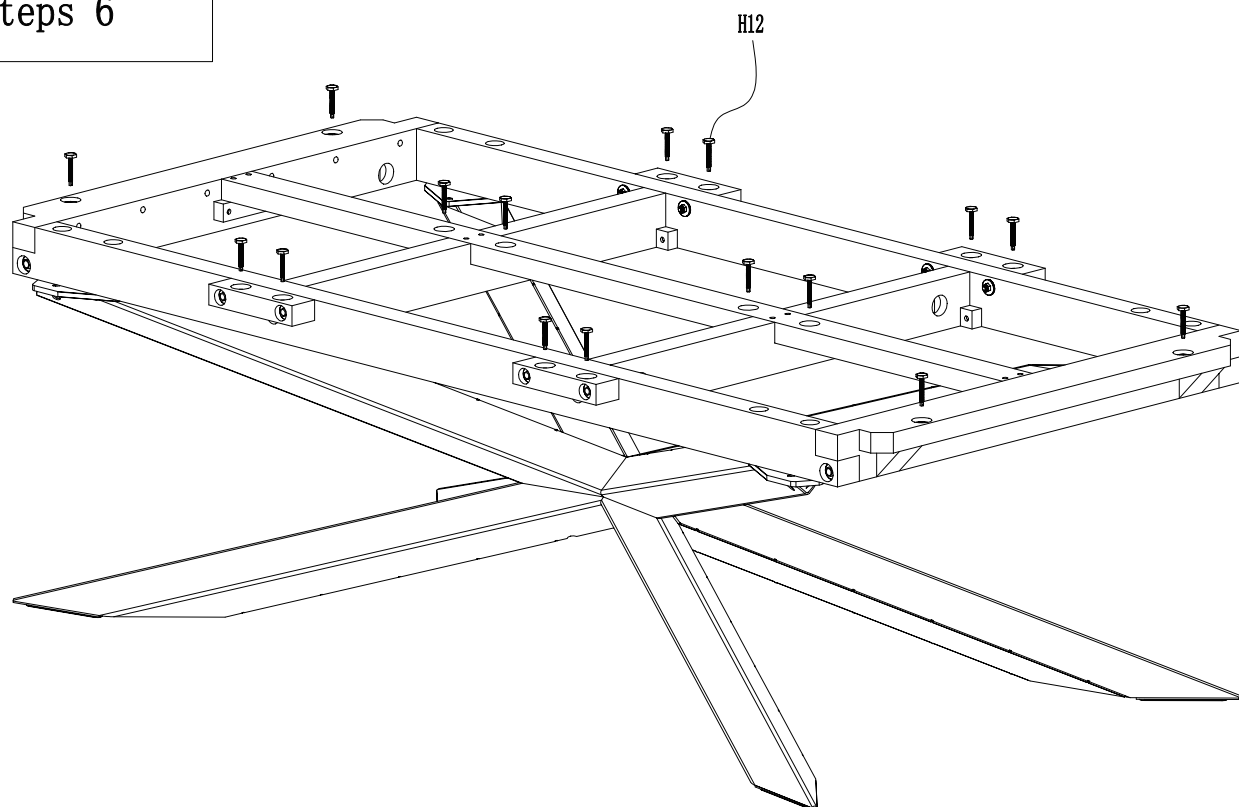


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## Steps 5



## Steps 6

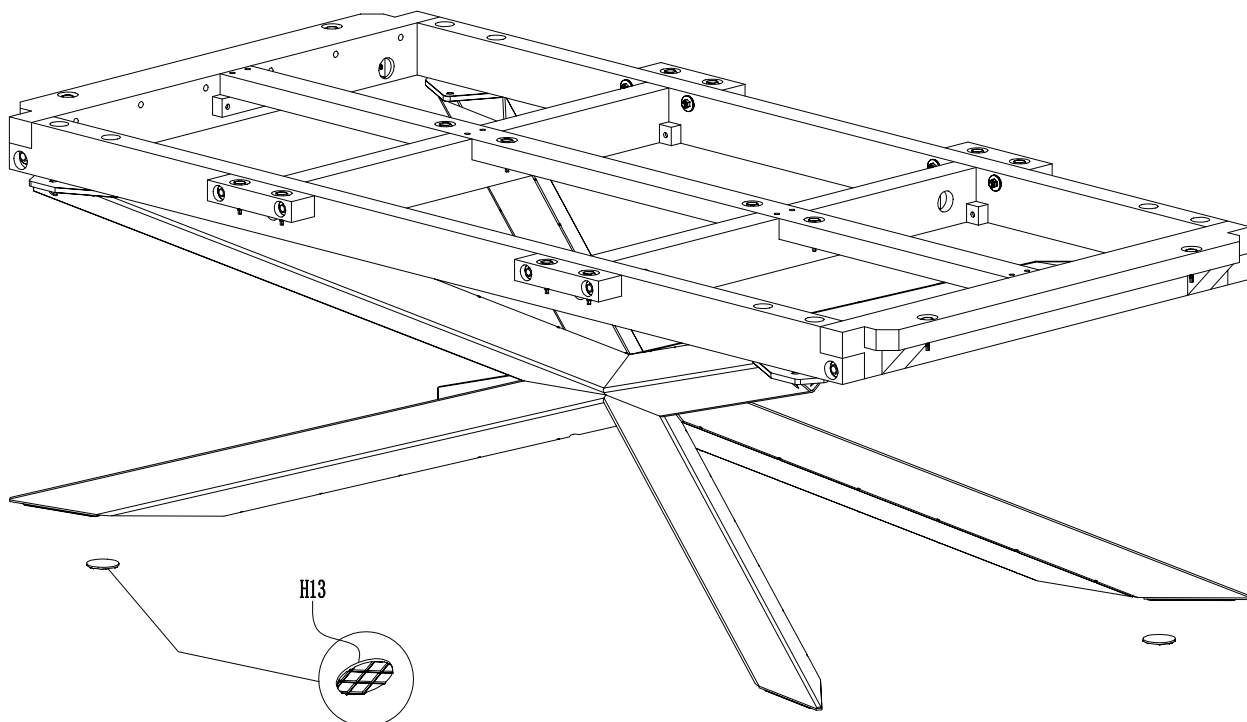




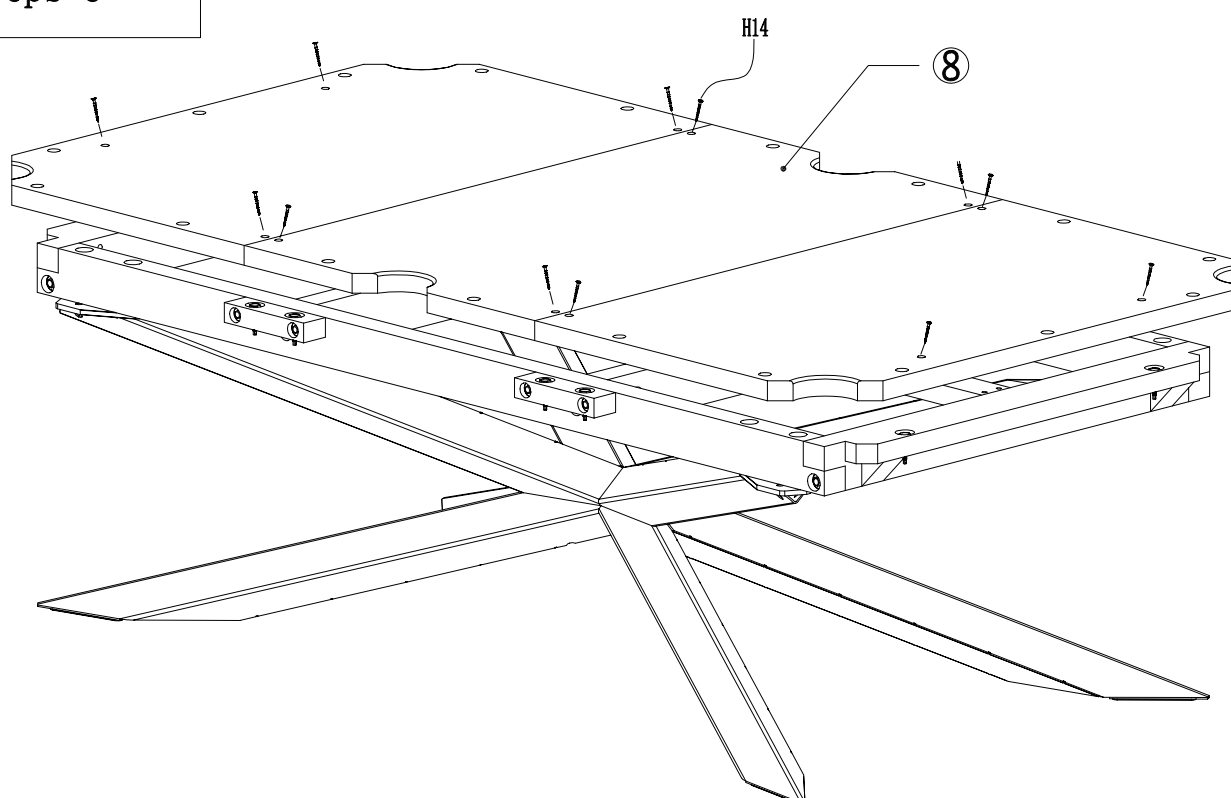


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## Steps 7



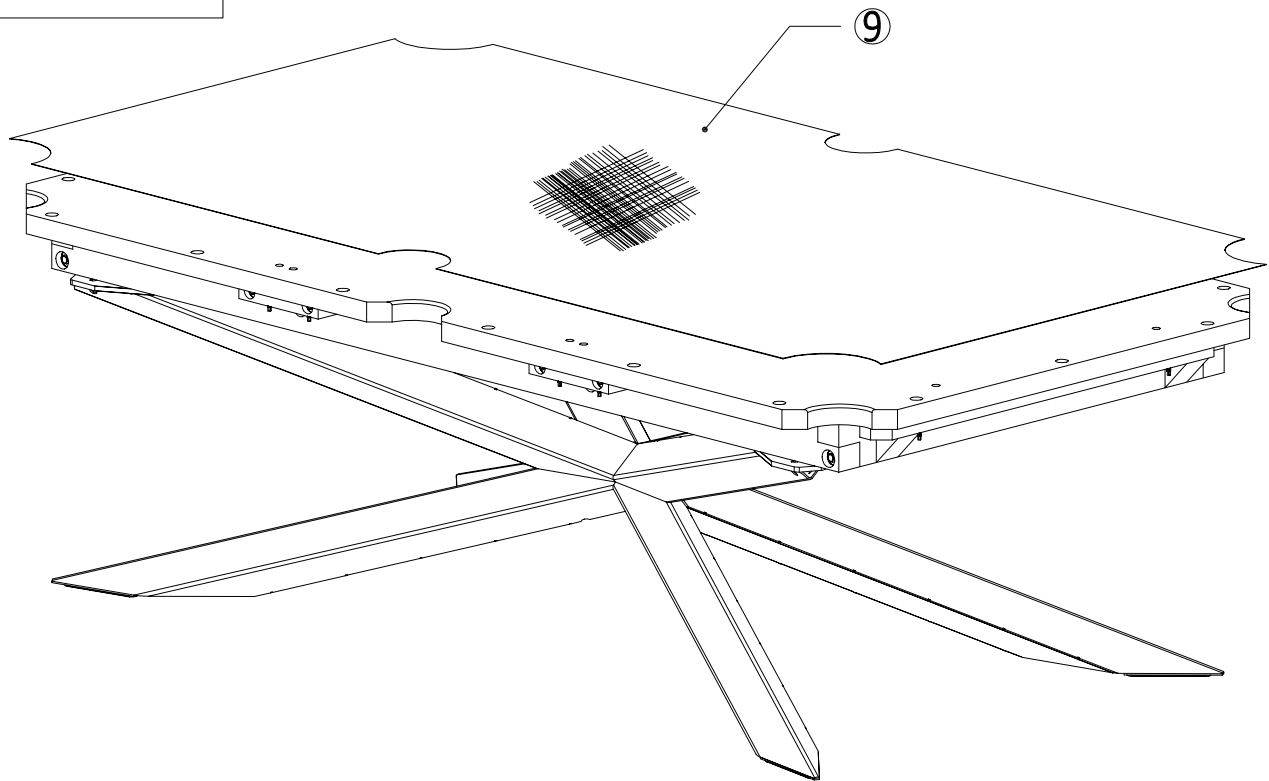
## Steps 8



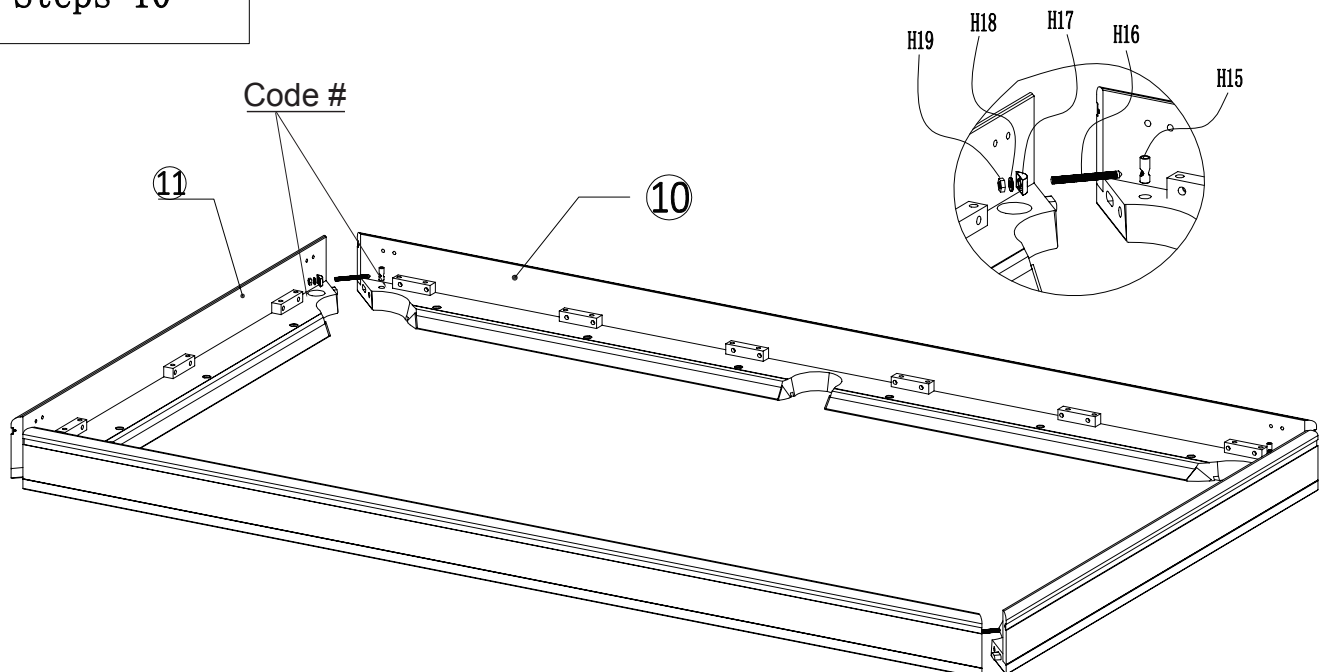


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## Steps 9



## Steps 10

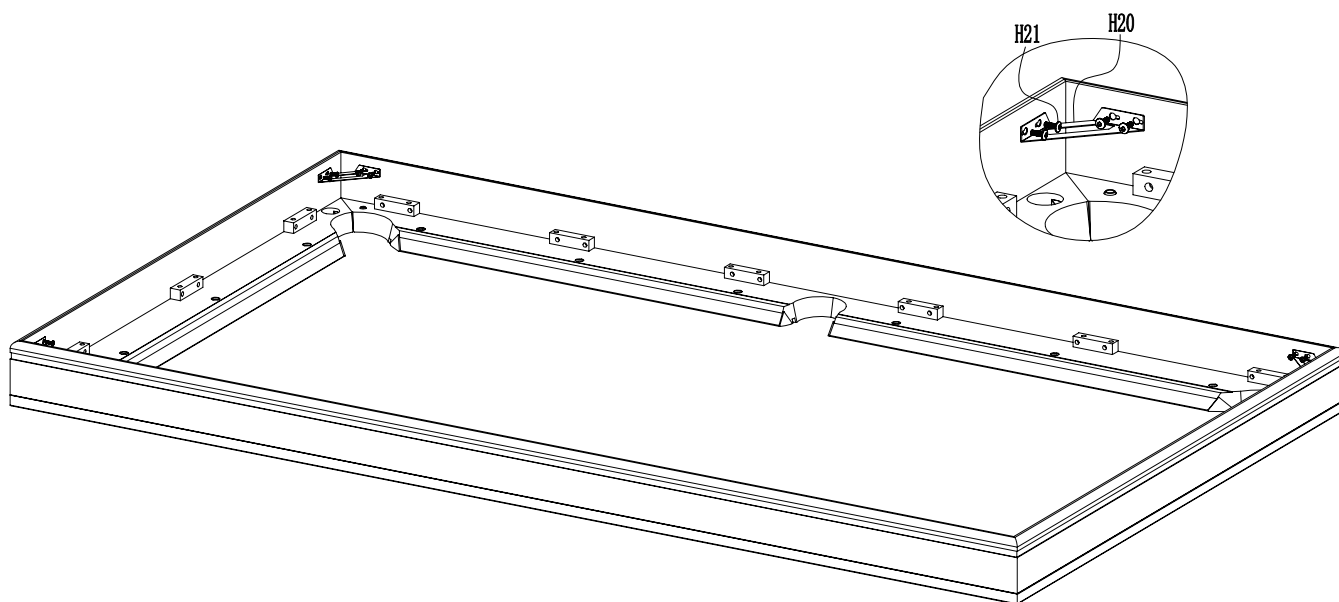


**Attention:** There are some code number(#--#) writing on both bottom ends of each short and long rails, please connect 2 rail ends together correspondingly with the same code # by sequence in order to avoid some big gap between each 2 ends.

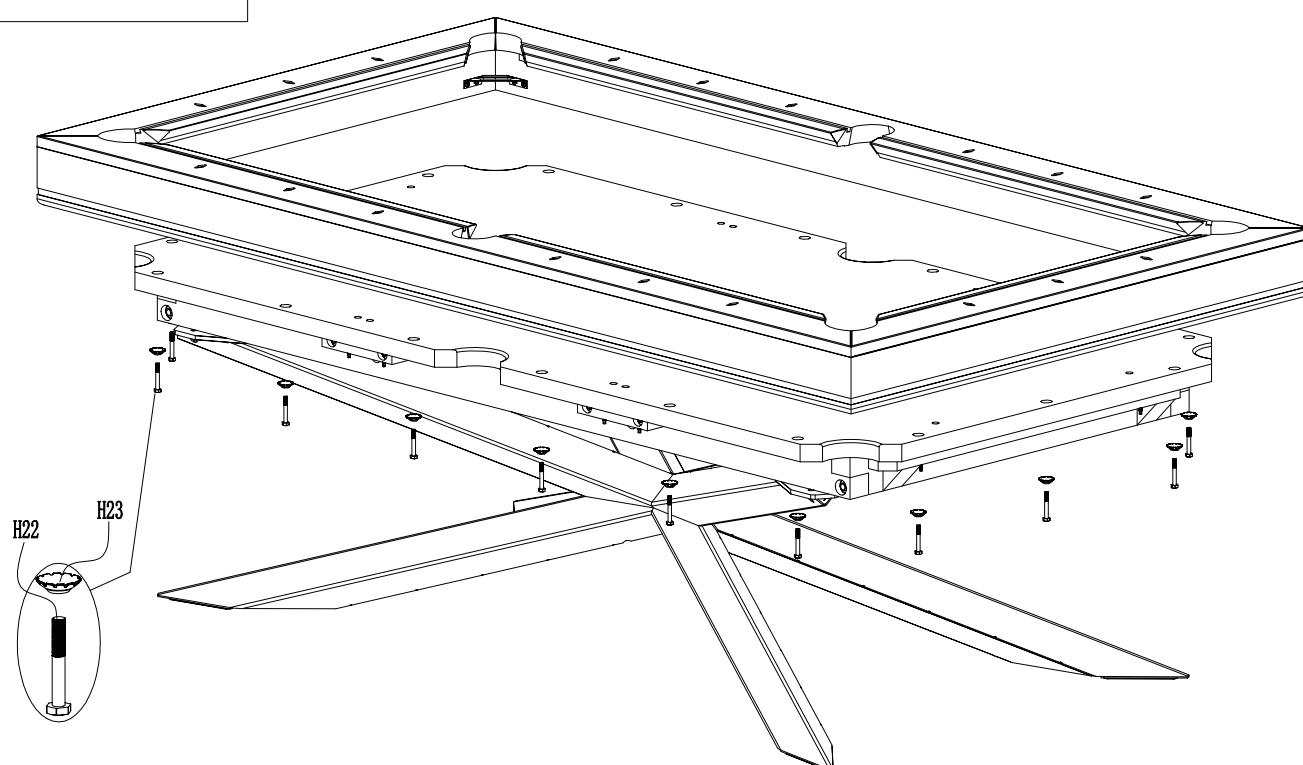


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## Steps 11



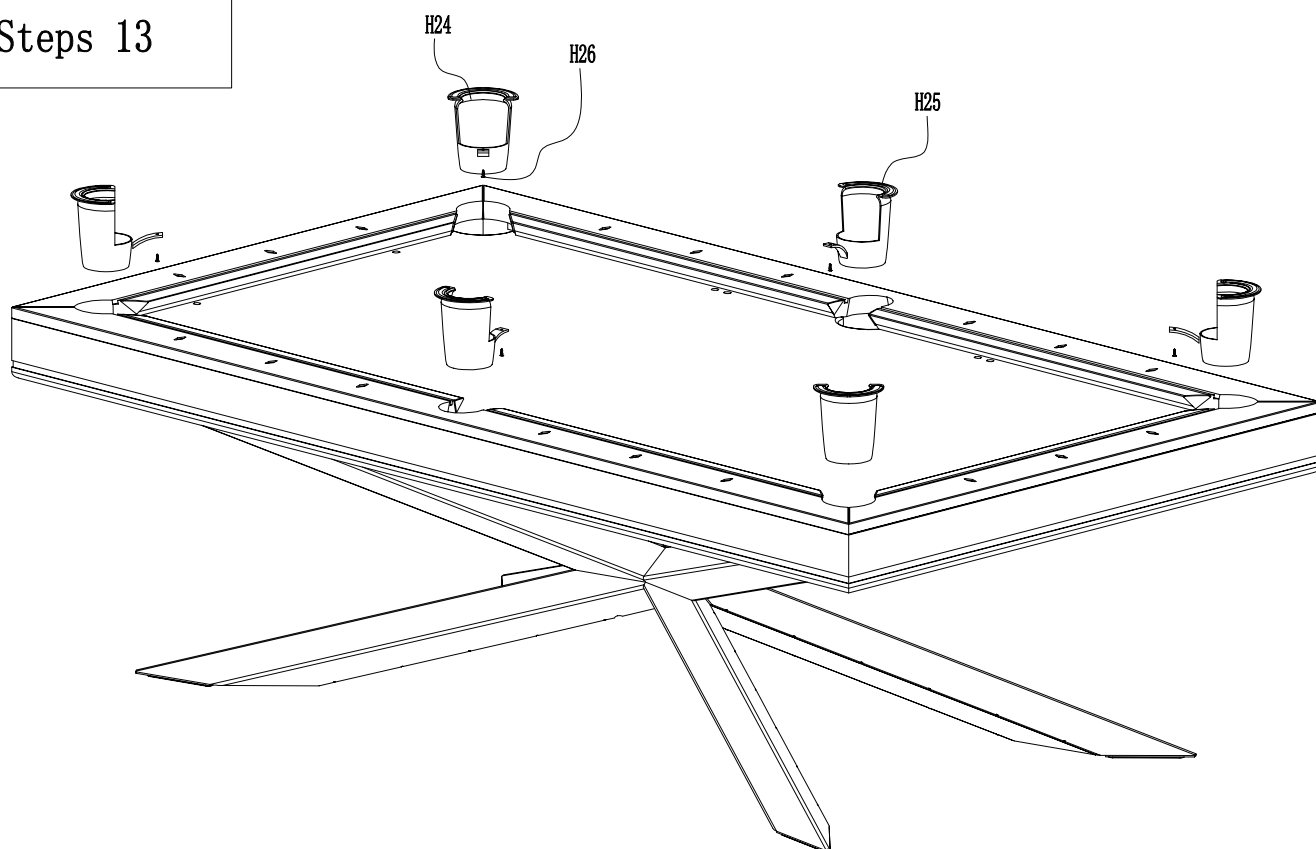
## Steps 12



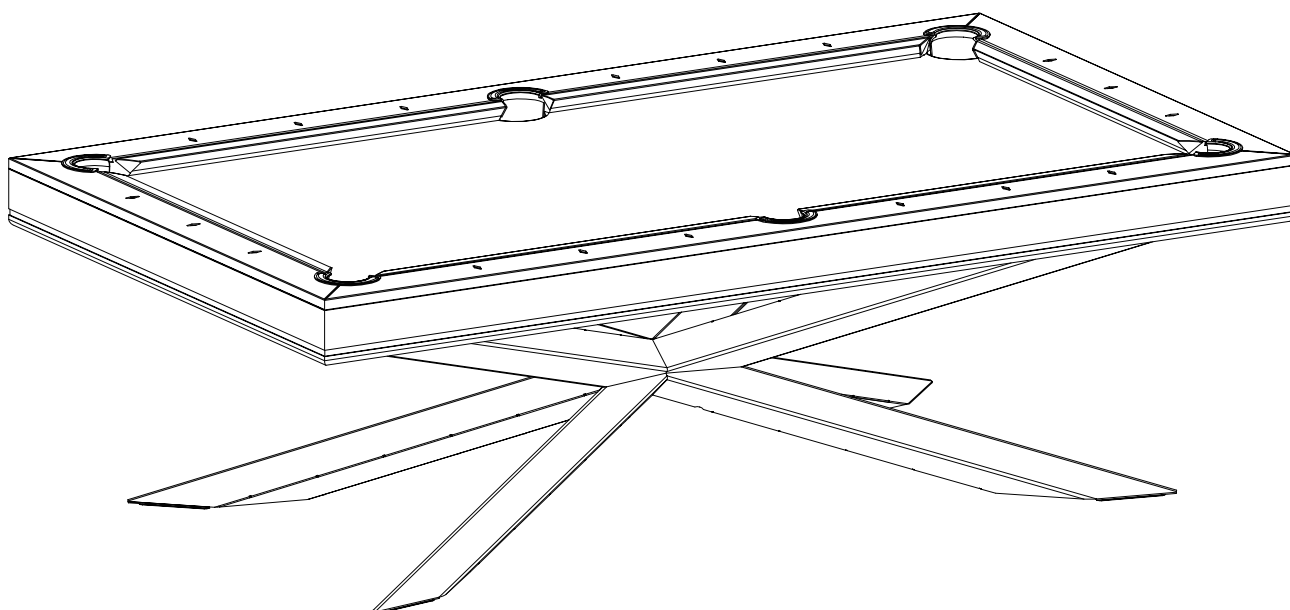


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## Steps 13

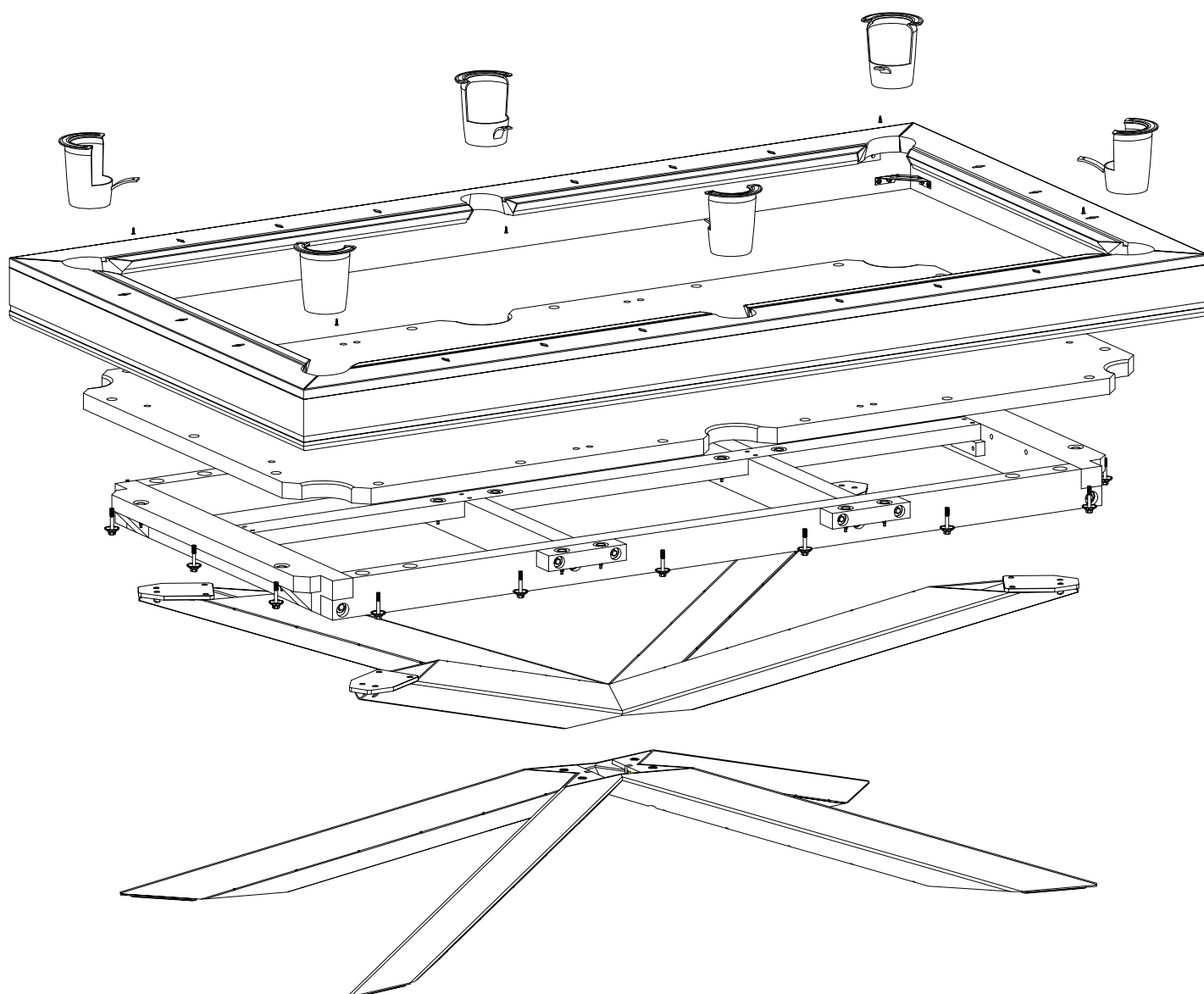
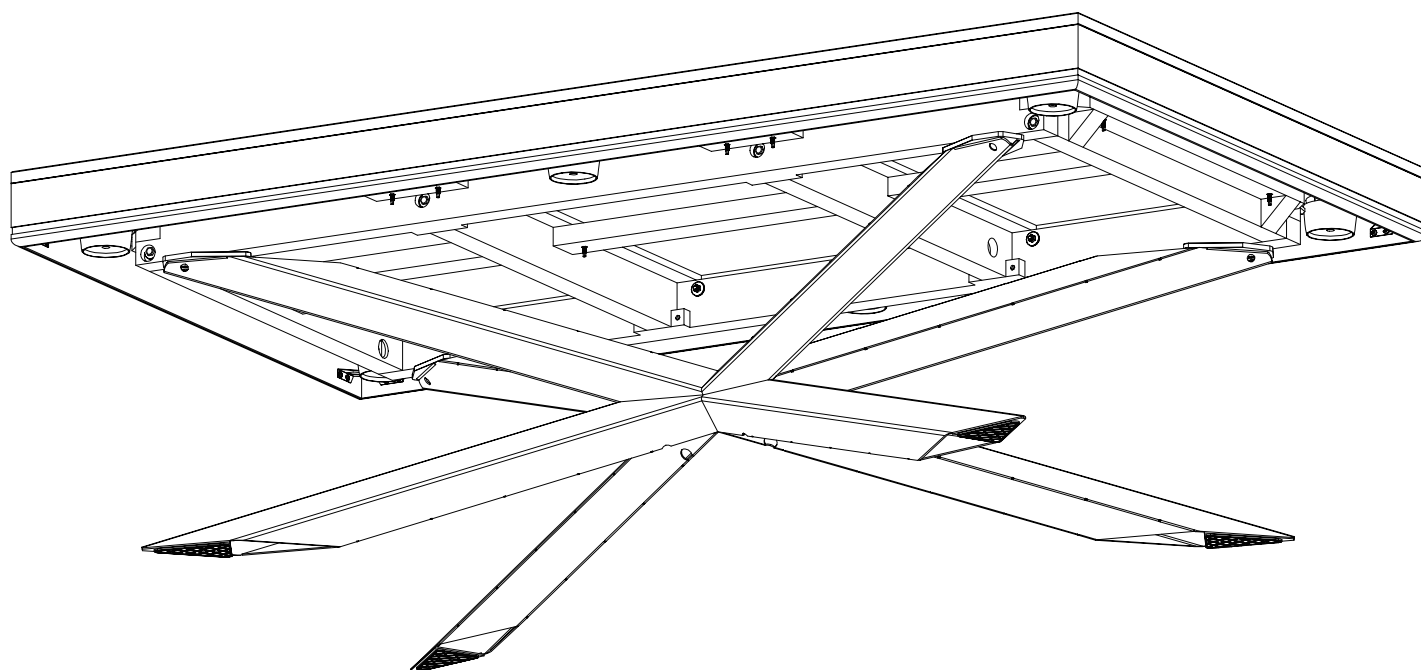


## complete





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## **Customer Service**

For questions on assembly or for missing or damaged parts, please contact us via email at [support@playcraft.com](mailto:support@playcraft.com). Please visit our website at [www.playcraft.com](http://www.playcraft.com) to see more industry leading Playcraft and Playcraft Sport game tables.

**Thank you for choosing Playcraft!**

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